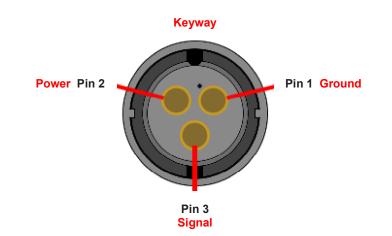
## How to Test Flow Meter and Granular Encoder Cables

Information

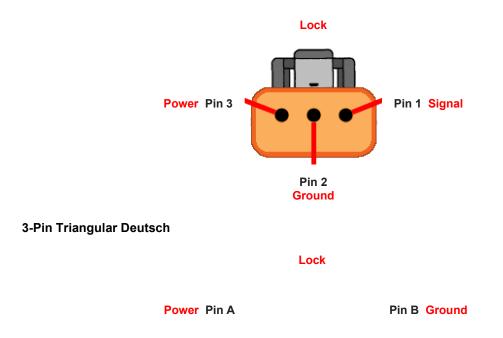
Details

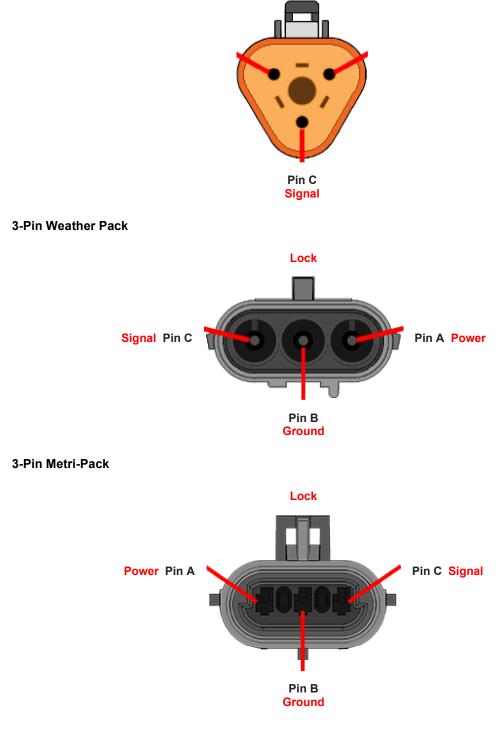
## Flow Meter / Encoder Cable Connectors (Cable Side)

3-Pin Conxall



3-Pin Flat Deutsch





## **Test Procedure**

- 1. Disconnect the cable from the flow meter / encoder.
- 2. Hold the cable connector (cable side) so that the keyway / lock is in the 12 o'clock position.
- 3. With a voltmeter, test the voltage from Power to Ground. It should register 4.5 to 16 VDC.

Note: AGCO machines typically provide 12 VDC to the flow meter / encoder. Raven systems will typically provide 5 volts to the flow meter / encoder. Please check the voltage specifications of the flow meter / encoder being used to ensure the power supply voltage is correct for the current application.

4. Test the voltage from the Ground to the Signal. It should register 5 VDC.

5. If voltage is correct, input the following calibration values for the product node experiencing the "no rate" issue, or in the SCS console.

| Liquid            |   |  |
|-------------------|---|--|
| Meter Cal         | 1 |  |
| Granular          |   |  |
| Density           | 1 |  |
| Spreader Constant | 0 |  |

If you do not see voltage, check the next connection towards the controller or node to ensure **Note:** proper voltages are present. If you find that you have the correct voltage at that connection, check the previous cable for damage to rule out having a bad or broken cable.

- 6. Place the system in **Manual**.
- 7. Zero out total volume in the tally register or on the SCS console.
- 8. Turn at least one boom section to the "ON" position as well as the master switch.
  - It may be necessary to try multiple boom switches in case there is a faulty hardware switch connection.
- 9. With a small jumper wire (or paper clip), short between Ground and Signal with a "short-no short" motion. Each time a contact is made, the total volume should increase by increments of 1 or more.
  - If the total volume does not increase, remove the section of cable and repeat the test at the next connector toward the console. Replace defective cable as required and recheck.
  - If all cable tests pass then there is a problem with the flow meter / encoder. Replace the flow meter / encoder.

When finished, re-enter the correct Meter Cal / Spreader Constant.

| Meter Cal            | =                             | Number Printed on the Tag |   |                    |      |
|----------------------|-------------------------------|---------------------------|---|--------------------|------|
| Spreader<br>Constant | =                             | Encoder<br>Count          | ÷ | <u>D x GH x GW</u> | 1728 |
| Value                | Description                   |                           |   |                    |      |
| _                    | Distance the belt travels per |                           |   |                    |      |

| D  | 1 revolution of the encoder |  |  |
|----|-----------------------------|--|--|
| GH | Gate Height                 |  |  |
| GW | Gate Width                  |  |  |

Attachment

Attachment